

Work Order ID 55001

January 26, 2010 8:22:16 AM

Page 1

Item ID: D205-523-013

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli Rappel, 500lb

Start Date: 01/05/2010 Start Qty: 16.00

Cust Item ID:

Required Date: 01/12/2010 Req'd Qty: 16.00

Customer:

Reference: Return 2009 / RA109121 / ECN 693

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date: 10-01-20

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI9301

Rev A

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

All kits complete & @ CHG002:

4x B50994

5x B50996

5x B51053

1x B51057

1x B48671

110

0.00



Packaging

Memo

0.00

Packaging

New labels with the new batch # @ CHG002 are required, as well as paper work.

*10-01-26**5 PAPER*

DART
Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ON. CANADA K6A 1K7

TC APPROVAL # 09-89
 TEL: 1-613-632-5200

P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50996	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA D2729-1

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P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B51053	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA D2729-1

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B51053	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B51053	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA D2729-1

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Item ID: D205-523-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli Rappel, 500lb

Start Date: 01/05/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 01/12/2010 Req'd Qty: 16.00



Customer:

Reference: Return 2009 / RA109121 / ECN 693

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Siobhán

(16)

Quality Control

Ensure all kits & paperwork are re-identified with the new batch #.

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

10/01/28 (16)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/29

MF 10-1-29

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TC APPROVAL # 09-89

TEL: 1-613-632-5200

P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B51057	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA

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P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50996	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50994	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B51053	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50994	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50996	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50994	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B51053	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50994	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B50996	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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TEL: 1-613-632-5200

P/N	D205-523-013	CHG	CHG002
DESC.	Heli-Rappel Kit	STC	SH96-90
LOT	B48671	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

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